

SLIDE-TRAC BUMPER INSTALLATION INSTRUCTIONS

for "NEW HOLE PATTERN ONLY!"

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DRAWN BY: MLW

PREPERATION:

CHECK PACKAGING TO ENSURE THAT THE FOLLOWING ITEMS WERE INCLUDED IN SHIPMENT:

QTY		DESCRIPTION	
12"	24"	36"	40"
2 ea. Side	2 ea. Side	2 ea. Side	2 ea. Side
STAINLESS STEEL SLIDE TRACKS (1-LEFT, 1-RIGHT)			
4 ea. Side	6 ea. Side	8 ea. Side	10 ea. Side
STAINLESS STEEL FLAT HEAD 1/4"-20 THREAD SCREWS			
1 ea. Side	1 ea. Side	1 ea. Side	1 ea. Side
CROSS-LINKED POLYETHYLENE SLIDE-TRAC BUMPER			
4 Total	6 Total	8 Total	10 Total
ZINC PLATED STEEL THREADED INSERTS			

CONTACT CHASE DOORS IMMEDIATELY IF ANY ITEMS ARE MISSING.
Phone Toll Free: 1-800-543-4455

NOTE:

TO INSURE PROPER, TROUBLE FREE MOUNTING, HOLES MUST BE DRILLED PERPENDICULAR TO THE MOUNTING FACE OF THE DOOR. IT IS HIGHLY RECOMMENDED THAT A GUIDE BE USED FOR THE DRILLING PROCESS.

DRILL BIT SIZE:
31/64" FOR INSERTS

FASTENERS:
STAINLESS STEEL FLAT HEAD 1/4"-20 THREAD (3/4" LONG)



ZINC PLATED STEEL INSERTS 1/4"-20 THREAD

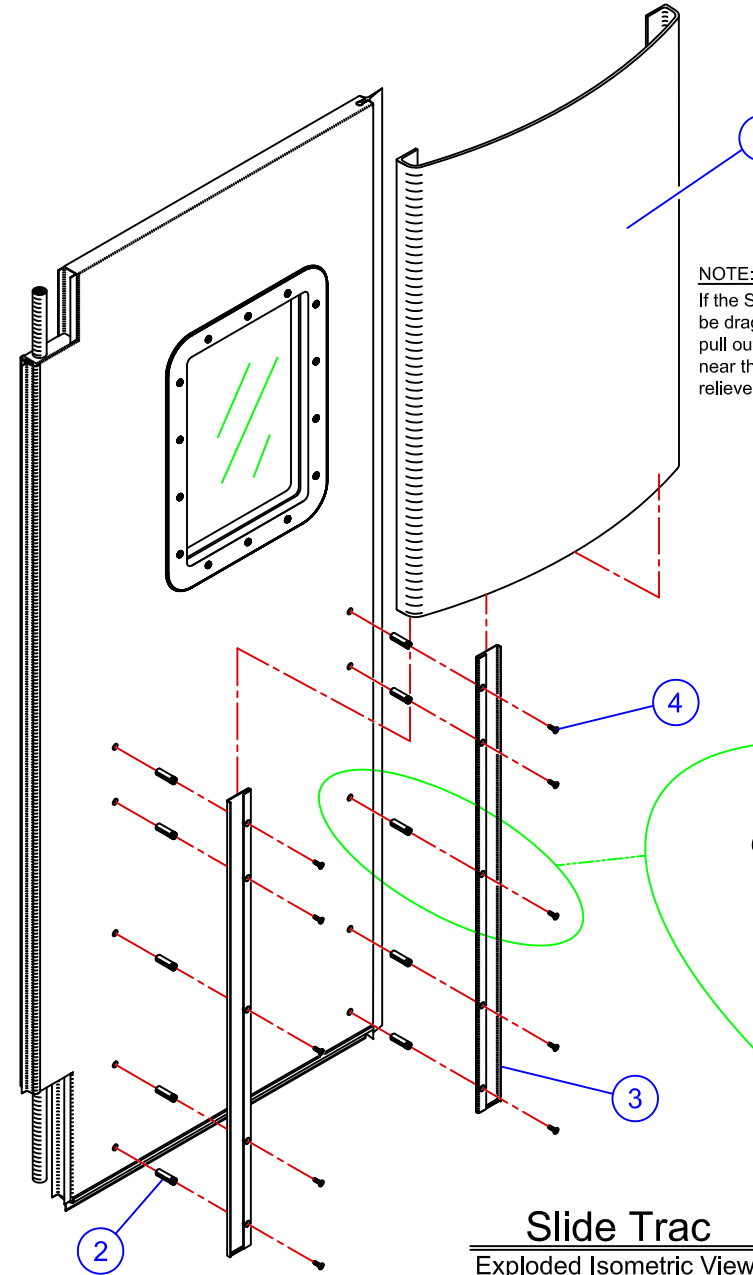


IMPORTANT:

THE SLIDE-TRAC BUMPER WAS NOT DESIGNED OR INTENDED FOR INDUSTRIAL APPLICATIONS AND MUST NOT BE USED AS AN INDUSTRIAL BUMPER. CHASE DOORS ACCEPTS NO RESPONSIBILITY FOR DAMAGE TO EQUIPMENT OR PERSONAL INJURY DO TO INSTALLATION AND USE IN AN IMPROPER APPLICATION.

TOOLS NEEDED:

- ELECTRIC DRILL
- 31/64" DRILL BIT
- STEEL HAMMER
- 5/32" ALAN WRENCH
- STANDARD PLIERS



NOTE:

If the Slide-Trac Bumper appears to be dragging while sliding in tracks... pull out slightly on the top & bottom, near the middle of the Bumper to relieve the loading pressure.

Slide Trac
Exploded Isometric View

STEP 1. MARKING HOLE LOCATIONS FOR HARDWARE

NOTE: PROCEED ONLY AFTER COMPLETING THE "PREPARATION" SECTION AT LEFT. IT IS RECOMMENDED THAT A SQUARE BE USED WHILE MARKING HOLES FOR DRILLING. ESTABLISH POSITION OF "BOTTOM LEADING EDGE" HOLE, SEE "MOUNTING HOLE LOCATIONS" ON PAGE-2. MARK FOR THE FIRST HOLE AT THIS POINT. CONTINUE MARKING HOLES FOR THE MODEL OF SLIDE-TRAC BUMPER YOU ARE INSTALLING, SEE "MOUNTING HOLE LOCATIONS" ON PAGE-2.

STEP 2. DRILLING HOLES FOR INSERTS

TO INSURE A PROPER FIT FOR THE INSERT A 31/64" DRILL BIT MUST BE USED. DRILL MARKED LOCATIONS AT A 90° ANGLE (HOLES MUST BE PERPENDICULAR TO FACE OF DOOR FOR MOUNTING ON BOTH SIDES OF PANEL).

STEP 3. INSERTS

HOLD THE "KNURLED" END OF INSERT (2) WITH PAIR OF STANDARD PLIERS. PLACE OPPOSITE END AT OPENING OF HOLE AND STRIKE INSERT (2) WITH HAMMER. INSERT (2) SHOULD SIT FLUSH TO THE FACE OF THE DOOR. CONTINUE WITH REMAINING INSERTS.

STEP 4. INSTALLING TRACKS

NOTE: REFER TO FIGURE 1-A FOR DETERMINING LEFT AND RIGHT TRACKS. ALSO VERIFY THAT THE STOP TABS ARE LOCATED ON THE BOTTOM OF THE TRACKS. BUMPER WILL NOT INSTALL PROPERLY IF TRACKS ARE INSTALLED INCORRECTLY.

PLACE TRACK (3) ON DOOR PANEL WITH MOUNTING HOLES AND INSERTS (2) LINED UP. THREAD FASTENERS (4) INTO INSERTS (2), REPEAT ON OTHER SIDE OF DOOR (**DO NOT TIGHTEN UNTIL ALL SCREWS HAVE BEEN THREADED INTO BOTH ENDS OF INSERTS**).

STEP 5. INSTALLING BUMPER

WITH TRACKS (3) IN PLACE AND SCREWS (4) TIGHTENED, SLIDE BUMPER (1) INTO SLIDE-TRAC AS SHOWN IN EXPLODED VIEW AT LEFT. ONCE THE BUMPER IS SET IN PLACE, USE A COLD CHISSEL AND GENTLY BEND THE INSIDE TOP CORNER OF THE BRACKET, SEE FIGUER 1. THIS HELPS HOLD THE BUMPER IN PLACE. FOR REMOVAL OF EXISTING BUMPERS, PRY THE CORNER UP TO RELEASE BUMPER AND BEND DOWN AFTER REPLACING THE BUMPER.

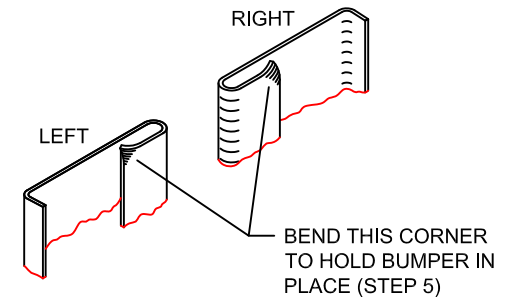
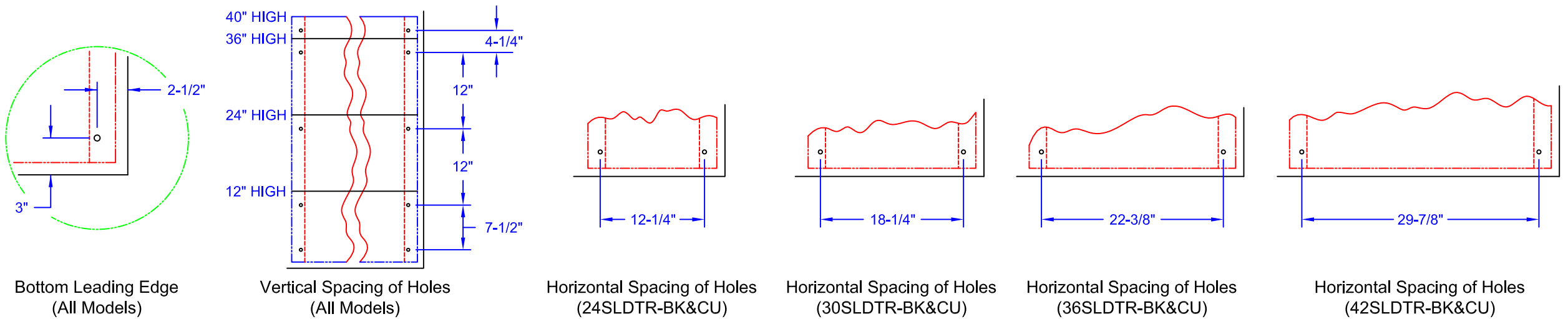


FIGURE 1-A

MOUNTING HOLE LOCATIONS



MODELS & SIZES

