SLIDE-TRAC BUMPER INSTALLATION INSTRUCTIONS
for "NEW HOLE PATTERN ONLY!"

STEP 1. MARKING HOLE LOCATIONS FOR HARDWARE

NOTE: PROCEED ONLY AFTER COMPLETING THE "PREPARATION" SECTION AT LEFT.
IT IS RECOMMENDED THAT A SQUARE BE USED WHILE MARKING HOLES FOR DRILLING.
ESTABLISH POSITION OF "BOTTOM LEADING EDGE" HOLE, SEE "MOUNTING HOLE LOCATIONS"
ON PAGE-2, MARK FOR THE FIRST HOLE AT THIS POINT.
CONTINUE MARKING HOLES FOR THE MODEL OF SLIDE-TRAC BUMPER YOU ARE INSTALLING,
SEE "MOUNTING HOLE LOCATIONS" ON PAGE-2.

STEP 2. DRILLING HOLES FOR INSERTS

TO INSURE A PROPER FIT FOR THE INSERT A 31/64" DRILL BIT MUST BE USED.
DRILL MARKED LOCATIONS AT A 90º ANGLE (HOLES MUST BE PERPENDICULAR TO FACE
OF DOOR FOR MOUNTING ON BOTH SIDES OF PANEL).

STEP 3. INSERTS

HOLD THE "KNURLED" END OF INSERT WITH PAIR OF STANDARD PLIERS, PLACE OPPOSITE END AT OPENING OF HOLE AND STRIKE INSERT WITH HAMMER. INSERT SHOULD SIT FLUSH TO FACE OF DOOR, CONTINUE WITH REMAINING INSERTS.

STEP 4. INSTALLING TRACKS

NOTE: REFER TO FIGURE 1-A FOR DETERMINING LEFT AND RIGHT TRACKS. ALSO VERIFY
THAT THE STOP TABS ARE LOCATED ON THE BOTTOM OF THE TRACKS. BUMPER WILL NOT INSTALL PROPERLY IF TRACKS ARE INSTALLED INCORRECTLY.
PLACE TRACK ON DOOR PANEL WITH MOUNTING HOLES AND INSERTS LINED UP.
THREAD FASTENERS INTO INSERTS, REPEAT ON OTHER SIDE OF DOOR (DO NOT TIGHTEN UNTIL ALL SCREWS HAVE BEEN THREADED INTO BOTH ENDS OF INSERTS).

STEP 5. INSTALLING BUMPER

WITH TRACKS IN PLACE AND SCREWS TIGHTENED, SLIDE BUMPER INTO SLIDE-TRAC AS SHOWN IN EXPLODED VIEW AT LEFT.
ONCE THE BUMPER IS SET IN PLACE, USE A COLD CHISEL AND GENTLY BEND THE INSIDE TOP CORNER OF THE TRAC, SEE FIGURE 1, THIS HELPS HOLD THE BUMPER IN PLACE.
FOR REMOVAL OF EXISTING BUMPERS, PRY THE CORNER UP TO RELEASE BUMPER AND BEND DOWN AFTER REPLACING THE BUMPER.

NOTE:

CONTACT CHASE DOORS IMMEDIATELY IF ANY ITEMS ARE MISSING.

DRAWN BY: M.W

DGNO: 2008-0C  DATE: 05-07-2000

PREPARATION:
CHECK PACKAGING TO ENSURE THAT THE FOLLOWING ITEMS WERE INCLUDED IN SHIPMENT:

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NOTE:
TO ENSURE PROPER, TROUBLE FREE MOUNTING, HOLES MUST BE DRILLED PERPENDICULAR TO THE MOUNTING FACE OF THE DOOR, IT IS HIGHLY RECOMMENDED THAT A GUIDE BE USED FOR THE DRILLING PROCESS.

DRILL BIT SIZE: 31/64" FOR INSERTS

FASTENERS:
STAINLESS STEEL, FLAT HEAD 1/4"-20 THREAD (3/4" LONG)
ZINC PLATED STEEL INSERTS 1/4"-20 THREAD

IMPORTANT:
THE SLIDE-TRAC BUMPER IS NOT DESIGNED OR INTENDED FOR INDUSTRIAL APPLICATIONS AND MUST NOT BE USED AS AN INDUSTRIAL BUMPER.
CHASE DOORS ACCEPTS NO RESPONSIBILITY FOR DAMAGE TO EQUIPMENT OR PERSONAL INJURY TO INSTALLATION AND USE IN AN IMPROPER APPLICATION.

TOOLS NEEDED:
- ELECTRIC DRILL
- 31/64" DRILL BIT
- STEEL HAMMER
- 5/32" ALLEN WRENCH
- STANDARD PLIERS

Figure 1-A

Slide Trac
Exploded Isometric View

RIGHT

BEND THIS CORNER TO HOLD BUMPER IN PLACE (STEP 5)
SLIDE-TRAC BUMPER INSTALLATION INSTRUCTIONS "NEW HOLE PATTERN ONLY!"

MOUNTING HOLE LOCATIONS

Bottom Leading Edge (All Models)
Vertical Spacing of Holes (All Models)
Horizontal Spacing of Holes (24SLDTR-BK&CU)
Horizontal Spacing of Holes (30SLDTR-BK&CU)
Horizontal Spacing of Holes (36SLDTR-BK&CU)
Horizontal Spacing of Holes (42SLDTR-BK&CU)

MODELS & SIZES

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