INSTALLATION OF FRAME TUBING

1) DETERMINE THE SIZE OF THE RETAILER DOORS, THAT HAVE BEEN ORDERED. THIS IS NOT THE SAME AS THE ROUGH OPENING SPECIFIED FOR THE FRAME. AS AN EXAMPLE, LET’S SAY THAT THE DOORS ARE FOR A 60” X 84” OPENING. THIS MEANS THAT, AFTER INSTALLED, THE TUBES WILL BE 60” APART, FACE TO FACE, WITH THE TOPS OF THE TUBING BEING LEVEL, AT 84” FROM THE FLOOR. THE HEIGHT OF THE TUBE, OUT OF THE FLOOR, IS CRITICAL, SO THE LOWER HINGE CAN BE INSTALLED PROPERLY. ALSO, THE LOWEST HOLES IN THE TUBE SHOULD BE CENTERED 2” FROM THE FINISHED FLOOR. IF THE DOOR SIZE IS DETERMINED BEFORE SHIPPING, WE WILL INCLUDE IT IN THE VIEW DIRECTLY TO THE RIGHT.

2) CORE DRILL TWO 5” DIAMETER HOLES, 6” DEEP, 2” FARTHER APART THAN THE OPENING WIDTH REQUIRED, CENTER TO CENTER. USING THE EXAMPLE ABOVE, THE HOLES WILL BE 62”, CENTER TO CENTER.

3) INSTALL TUBES, PLUMB, LEVEL AND SQUARE, WITH THE FACES WITH THE BOLT PATTERNS FACING INWARD, TOWARD EACH OTHER. TUBING FACES SHOULD BE PARALLEL. IN THE CASE OF A SINGLE PANEL DOOR, THERE WILL BE ONE TUBE WITH A BOLT PATTERN, AND ONE WITHOUT HOLES. IF A RIGHT HAND IS REQUIRED, PLACE THE TUBE WITH HOLES ON THE RIGHT SIDE OF THE OPENING, LOOKING FROM THE SALES FLOOR. BRACE TUBES, TO PREVENT MOVEMENT.

4) APPLY CONCRETE TO THE CORE DRILLED HOLES, KEEPING IT LEVEL, AND NOT MOUNDED UP.

5) AFTER SUFFICIENT TIME, INSTALL THE CHASE RETAILER DOORS USING THE INSTRUCTIONS PROVIDED WITH THE DOORS.

NOTES:
1. All dimensions are in inches unless otherwise noted.
2. Deburr and break all sharp edges.

UNLESS OTHERWISE SPECIFIED

TOLERANCE MACHINED SURFACES

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THE TUBES WILL BE EMBEDDED 6” INTO THE CORE DRILLED HOLES, IN THE FLOOR.

THESE INSTALLATION INSTRUCTIONS APPLY TO THE INSTALLATION OF THE TUBING, AS SHOWN IN THE DRAWING.

UNLESS OTHERWISE SPECIFIED

MATERIAL:

FINISH:

SUPERSedes

INTERCHANGEABLE

SUPERSEDED BY

WEIGHT

INTERCHANGEABLE

RETAILER POST INSTALLATION INSTRUCTIONS

9/8/2011